## Design




## DesignFlex ${ }^{\text {TM }}$ - World Magnetics

## LISTENING CONTRIBUTING PARTNERING

The secret of our success is really quite simple; we contribute to yours. We listen, collaborate, engineer affordable solutions and deliver quality crafted products to you... on time. From concept to market, your engineering, design and production needs are met entirely in-house, giving us exacting quality control of your order, the ability to minimize costs and maximize savings, and the ability to respond quickly to your needs. And should you need us in the future, we'll still be listening.

From simple applications to complex projects, our
long-term customer relationships and reputation
as a world-class manufacturer have earned us an
impressive list of customer partners, including Intel,

Raytheon, Honeywell, Kodak, Motorola and Hitachi to name just a few.


## USA Made / Globally Responsive

DesignFlex ${ }^{\text {TM }}$ pressure switch products are made in the USA, engineered and crafted from our global manufacturing facility and world headquarters located in Traverse City, Michigan, USA.

Our passionate customer focus and complete end-to-end manufacturing capabilities provide many customer benefits, including simplified custom engineering; quick service / turn-around; and high-quality, durable product solutions. This approach has successfully built DesignFlex ${ }^{T M}$ and World Magnetics ${ }^{\text {TM }}$ into well-known, internationally respected brands, and we enjoy an expanding global customer base crossing the Americas, Europe, Africa, Asia and Oceania.

DesignFlex ${ }^{\text {™ }}$ sales / full-service field representatives are headquartered in countries such as Australia, Brazil, Canada, China, Egypt, India, Israel, Italy, Japan, Korea, Malaysia, New Zealand, the United Kingdom / England and the United States of America. Our international customer team responds to inquiries and communications from an average 125 different countries, representing over 50 different languages.

## Design the

## Ultra-Sensitive Pressure, Vacuum and Differential Pressure Switches



Our field-proven DesignFlex ${ }^{\text {TM }}$ switches offer a wide variety of housing, mounting, porting, diaphragnn and set point configurations. Our standard in-stock modular components improve your product's reliability, reducing costs and shortening your time to market. Our long life, dependable, ultra-sensitive switches areminiature in size, lightweight and low in relative cost. They feature gold contact points, preventing corrosion and ensuring long life.

We also feature the only shock and vibration resistant switch available in the world (PSF100A); and have recently added a new switch (Pat. Pend.) with controllable deadband (hysteresis) for pressure, vacuum or differential switch applications.

Our manufacturing facilities include die-casting, stamping, injection and compression molding, machining and assembly. We manufacture our own tooling, dies, molds and fixtures, ensuring fast turnaround on your custom designs. Specialty materials for FDA food grade, extreme temperature and NSF approved are available.

## Certifications / Environment

ISO:9001:2000 | Military Approved / Certified Military Spec (MIL-SPEC) \| UL-Recognized (E41523)(MH29861)
| RoHS Compliant | Compliant with European Union (EU) directive on banned substances


## Many Markets / Industries

INDUSTRY / MARKET APPLICATIONS FOR OUR SWITCHES INCLUDE:
Aerospace, Agriculture, Air Conditioning, Aircraft, Alternative Energy, Aquaculture, Automotive, Commercial Appliance, Computer, Defense, Farm, Heating, Heavy Equipment, Home Appliance, HVAC, Kitchen, Marine, Medical, Military, Office, Safety, Shipping, Surgical and Ventilation.


## HVAC

Air proving, ventilation flow, exhaust ducts, cleaning and purification, air filter health / status, fans. Gas furnaces, pellet stove heaters, combustion exhaust venting, exhaust / flue airflow blockage, flue gas, gas pressure, induced draft, heating / venting blower fan, boilers, fuel oil delivery. Refrigeration, cooling fans, air conditioners, freezers. Water heating systems, heat pumps, sump pump / drain control, hot tubs.


## CONSTRUCTION \& FARMING

Heavy equipment, earth movers, backhoes, bulldozers, cranes. Tractors, irrigation / harvesting machinery, aquaculture systems, animal care. Heavy duty air / fluid filtering; oil and hydraulic systems, differential, transmission and drivetrain, air, water and oil pumps. Comfort air movement systems, vacuum dairy milking.


## MEDICAL

Emergency, intensive care, surgical, rehabilitation. Respiratory therapy, assisted breathing, portable oxygen concentrator, gas level, drug delivery, inhaler / vapor dispenser, nebulizer, alcohol breath analyzer, anesthesia, HEPA filter health, kidney dialysis, reverse osmosis purification. Patient monitors, pulse, breathing rate, blood pressure, intraarticular pressure. Surgical / dental vacuum, suction, air delivery. Sip and puff control.


## AUTOMOTIVE

Passenger cars, vans, sports / race cars, semi trucks, recreational vehicles, boats, motorized vehicles. Emission control, exhaust recirculation control, turbo, manifold vacuum, fuel injection, air and fluid pressure, filter monitoring, pre-cranking lubrication, on-start engine monitoring. Boat / marine bilge pump, trim tab hydraulics.


## COMMERCIAL

Gas-fired appliance exhaust venting, liquid product level, fill level / water pressure, chemical dispensing, operating cycle control hot water tank pressure, filter status, control pumps, lights, blowers, burners. Restaurant equipment, deep fryers, convection / pizza ovens, grills, beverage syrup dispensers, coffee machines, dishwashers, ice makers, washers, dryers, food vacuum sealers, vacuum cleaners, pellet wood stoves.


## AEROSPACE

Commercial / military, aircraft, ships, ground transport vehicles, communications and weaponry. NASA astronaut space helmets, cabin pressure, oxygen masks, air speed monitor, holding tanks, vacuum toilet, missile / aircraft guidance, helicopter systems, bombs, tanks. Patriot, Trident, Predator, HMMVW / Humvee.

## Modular Custom Design Pressure, Vacuum \& Differential Pressure Switches



PRESSURE, VACUUM \& DIFFERENTIAL PRESSURE SWITCH
Patented Shock \& Vibration approved design
Set Point ranges from 0.1" to $50^{\prime \prime}$ WC
Quick response time \& dependable high life

PRESSURE, VACUUM \& DIFFERENTIAL PRESSURE SWITCH
Factory set switch points from $0.5^{\prime \prime}$ to $50^{\prime \prime}$ WC
Miniature size, lightweight \& low cost
Gold electrical contacts suitable for low current applications

## PRESSURE, VACUUM \& DIFFERENTIAL PRESSURE SWITCH

Field adjustable switch point from 0.03 " WC to 25 psi
Many standard ports and mounting options available
PCB terminals available

## PRESSURE SWITCH

Field adjustable switch points from 2.0" WC to 60psi Snap action switch design suitable for high current applications Dependable long life ( $10+$ million cycles)

## VACUUM SWITCH

Suitable for switch points from -3.0" WC to -12psi
Various vacuum ports available to suit most applications
Suitable for use in high current applications

> PRESSURE, VACUUM \& DIFFERENTIAL PRESSURE SWITCH
> Switch point ranges from 0.07" WC to $5.0^{\prime \prime}$ WC
> Lightweight, low cost design
> Suitable for both high and low current applications


## FEATURES / BENEFITS

- Many standard port and mounting options
- Custom design and engineering available
- Miniature size, lightweight, low cost
- Quick response time
- Dependable long life (20+ million cycles)
- Gold contact points
- PCB terminals available
- Factory set, tamper proof


## SPECIFICATIONS

## MECHANICAL



Standard Tolerance
Switch Type
Switching Medium
Mechanical Life
Maximum Operating
Pressure

Operating Temp.
PHYSICAL
Case Material
Porting Options
Diaphragm Material
Contact Points

Electrical Connections

## Mounting

Weight

## ELECTRICAL

## Current Rating

Operating Voltage
$\pm 20 \%$ (Tighter tolerances available)

SPST normally open
Air; compatible fluids on "High" port side
More than 20 million cycles

8 psi : for units where set point is $3.0^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$ or less
15 psi : for units where set point is greater than $3.0^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$
$8 p s i$ : for units with Teflon ${ }^{\circ}$ diaphragm
$+40^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}$ (standard) $\mid-46^{\circ} \mathrm{F}$ to $+205^{\circ} \mathrm{F}$ (contact us)

Polycarbonate (optional: Lexan 141, Ryton ${ }^{\circledR}$, Ultem ${ }^{\oplus}$, Nory ${ }^{\circledR}$ )
Many standard ports — see Low Port / High Port Options overleaf

Polyurethane / Teflon ${ }^{\circledR}$ (other material options available)
Gold

Terminals - $.187^{\prime \prime x} .020^{\prime \prime}$ tab-type (bifurcated), for use with quick disconnects (ref. AMP 2-520182-2 or equivalent) .020"x.060" (PCB terminals available)
\#4 Screws through mounting lugs; \#2 Screws through eyelets; mounting clip available for specific port arrangement only

Less than 10 grams

Note: For higher load capabilities see our PSF103, PSF109 and Goldtech series switches.

## Mesiditis

World Magnetics' exclusive DesignFlex ${ }^{\text {TM }}$ feature allows you to quickly custom design a proven pressure, vacuum or differential switch for your application. Choose from our standard PSF101 options as shown below or contact our vertically integrated in-house design and engineering team for special features and unique application needs.

Sample switch available by request.

SET POINT OPTIONS

| 005 |  | 010 | 015 | 020 | 030 | 040 | 060 | 080 | 100 | 120 | 150 | 200 | 300 | 400 | 500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| In. $\mathrm{H}_{2} \mathrm{O}$ | 0.1-0.5 | 1.0 | 1.5 | 2.0 | 3.0 | 4.0 | 6.0 | 8.0 | 10.0 | 12.0 | 15.0 | 20.0 | 30.0 | 40.0 | 50.0 |
| mbar | 0.25-1.25 | 2.49 | 3.73 | 4.98 | 7.47 | 9.96 | 14.95 | 19.92 | 24.91 | 29.91 | 37.36 | 49.76 | 74.73 | 99.63 | 124.59 |
| psi | 0.004-0.018 | 0.036 | 0.054 | 0.072 | 0.108 | 0.144 | 0.217 | 0.289 | 0.361 | 0.433 | 0.541 | 0.722 | 1.083 | 1.444 | 1.804 |

LOW PORT OPTIONS
HIGH PORT OPTIONS

Model
Design Guide
For building standard model
order number

## FEATURES / BENEFITS

- Field adjustable set point ranges - from $0.03^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$ to 25 psi
- High resolution / high accuracy field adjustment mechanism
- Many standard ports and mounting options
- Custom design and engineering available
- Miniature size, lightweight, low cost
- Dependable long life (20+ million cycles)
- Gold contact points
- PCB terminals available


## SPECIFICATIONS

## MECHANICAL



| Standard Tolerance |  |
| :--- | :--- |
| Switch Type |  |
| Switching Medium |  |
| Mechanical Life |  |
| Maximum Operating Pressure |  |
| Operating Temp. |  |

## PHYSICAL

| Case Material |
| :--- |
| Porting Options |
| Diaphragm Material |
| Contact Points |
| Electrical Connections |

## Mounting

## Weight

## ELECTRICAL

## Current Rating

Operating Voltage

Polycarbonate (optional: Lexan 141, Ryton, Ultem ${ }^{\oplus}$, Nory ${ }^{\bullet}$ )
Many standard ports — see Low Port / High Port Options overleaf
Polyurethane / Teflon ${ }^{\circledR}$ (other material options available)
Gold
Terminals $-.187 " x .020$ " spade (recessed) for use with quick
disconnects uninsulated (ref. AMP Faston, \#8-640917-1, 187 Series)
Terminals $-.187^{\prime \prime} \times .020^{\prime \prime}$ spade (recessed) for use with quick
disconnects uninsulated (ref. AMP Faston, \#8-640917-1, 187 Series) (PCB terminals available)
\#4 Screws through mounting lugs; \#2 Screws through eyelets; mounting clip available
Less than 10 grams

Up to 40mA resistive

AC/DC - 30V or less with resistive load; 120 VAC neon lamp load

## Varies by option - see Set Point Options overleaf

SPST (single pole / single throw) normally open normally closed option - contact us

Air; compatible fluids on "High" port side
More than 20 million cycles
Varies by option — see Set Point Options overleaf
$+40^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}$ (standard) $\mid-46^{\circ} \mathrm{F}$ to $+205^{\circ} \mathrm{F}$ (contact us) $+50^{\circ}-86^{\circ}$ ( 700 range)

Note: For higher load capabilities see our PSF103, PSF109 and Goldtech series switches.

## Desiditis

## DESIGNFLEX STANDARD OPTIONS

World Magnetics' exclusive DesignFlex ${ }^{\text {TM }}$ feature allows you to quickly custom design a proven pressure, vacuum or differential switch for your application. Choose from our standard PSF102 options as shown or contact our vertically integrated in-house design and engineering team for special features.



## Model <br> Design Guide

For building standard model
order number


## FEATURES / BENEFITS

- Field adjustable pressure set point, from $3^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$ to 60 psi
- Snap action basic switch, up to $25 A^{*}, 125 / 250$ VAC
*Not available on all ranges
- Many standard pressure ports and mounting options
- Custom design and engineering available
- Small size, lightweight, low cost
- Dependable long life (10+ million cycles)


## SPECIFICATIONS

MECHANICAL

| Standard Tolerance |
| :--- |
| Switch Type |
| Switching Medium |
| Mechanical Life |
| Maximum Operating <br> Pressure |
| Operating Temp. |

$\pm 20 \%$ (Tighter tolerances available)
SPDT (single pole / double throw) normally open or normally closed

Air; compatible fluids
More than 10 million cycles

Varies by option - see Adjustable Pressure Set Point Options overleaf
$+40^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}$ (standard) $\mid-46^{\circ} \mathrm{F}$ to $+205^{\circ} \mathrm{F}$ (contact us)

Polycarbonate (optional: Lexan 141, Ryton ${ }^{\circledR}$, Ultem ${ }^{\circledR}$, Nory ${ }^{\circledR}$ ) 905 - 906 range use PPS wetted parts

Many standard ports - see Pressure Port / Cover Options overleaf
Polyurethane (Teflon ${ }^{\circledR}$ optional with limited pressure ranges) other options available

Silver (Gold available on special order)
Terminals $-.187^{\prime \prime} \mathrm{x} .020$ " tab-type for use with quick
disconnects (ref. AMP \#2-520182-2 or equivalent) .250" available contact us
\#4 Screws through mounting lugs; \#2 Screws through eyelets

Less than 20 grams

> Varies by option - see Adjustable Pressure Set Point Options overleaf

See Adjustable Pressure Set Point Options overleaf

DESIGNFLEX ${ }^{\text {m" }}$ STANDARD OPTIONS - Choose from our standard PSF103 options as shown below or contact our vertically integrated in-house design and engineering team for special features and unique application needs. Sample switch available by request.

ADJUSTABLE PRESSURE SET POINT OPTIONS

PRESSURE PORT/COVER OPTIONS

| 00 |  | 01 | (0) (0) | 02 |  | 03 |  | 04 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Smooth Port .156" diameter for $1 / 8^{\prime \prime}$ ID tubing $w / m t g$. lugs |  | Smooth Port . 156" diameter for $1 / 8^{\prime \prime}$ ID tubing w/o mtg. lugs |  | Barbed Port for $3 / 16^{\prime \prime}$ ID tubing on terminals side $\mathrm{w} / \mathrm{mtg}$. lugs |  | Barbed Port for 3/16" ID tubing opposite terminals w/mtg. lugs |  | Barbed Port for 3/16" ID tubing on terminals side w/o mtg. lugs |  |
| 05 |  | 06 |  | 07 |  | 08 |  | 09 |  |
| Barbed Port for 3/16" ID tubing opposite terminals w/o mtg. lugs |  | 1/8" NPT Port |  | Flo-Thru Barbed Port <br> for $1 / 8^{\prime \prime}$ ID tubing w/o mtg. lugs |  | Smooth Port .250" diameter for 7/32" ID tubing w/o mtg. lugs |  | Smooth Port .250" diameter for 7/32" ID tubing w/mtg. lugs |  |
| 10 |  | 11 |  | 12 |  | 13 |  | 14 |  |
| Barbed Port for $1 / 8^{\prime \prime}$ ID tubing on terminals side $\mathrm{w} / \mathrm{mtg}$. lugs |  | Barbed Port for $1 / 8^{\prime \prime}$ ID tubing opposite terminals w/mtg. lugs |  | Barbed Port for $1 / 8^{\prime \prime}$ ID tubing on terminals side w/o mtg. lugs |  | Barbed Port for $1 / 8^{\prime \prime}$ ID tubing opposite terminals w/o mtg. lugs |  | 1/4" Port for Quick Connect Fitting |  |
| 15 |  |  |  |  |  | Diaphragm Options <br> 1 Polyurethane (standard) $\qquad$ |  | OTHER / CUSTOM PORTING AND MOUNTING OPTIONS AVAILABLE |  |
|  | M8 $\times 1.25$ Port |  |  |  |  |  |  |  |  |

Model
Design Guide
For building standard model
order number

PSF103 Series Number

Pressure Port/Cover Option Number
Diaphragm Option Number Three Digit Pressure Set Point Option Number


The versatile high-current PSF109S vacuum switch offers a wide-range field adjustable set point; snap action; and choice of standard vacuum port design options. For custom applications, our in-house design and engineering team provides rapid prototyping and manufacturing turnaround.

## FEATURES / BENEFITS

- Field adjustable vacuum set point ranges, from $-3^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$ to -12 psi
- Snap action basic switch, up to $25 A^{*}, 125 / 250$ VAC *Not available on all ranges
- .250" diameter; 1/8" NPT; or 1/4" Quick Connect Fitting port
- Custom design and engineering available
- Small size, lightweight, low cost
- Dependable long life (10+ million cycles)


## SPECIFICATIONS

MECHANICAL
Standard Tolerance
Switch Type
Switching Medium
Mechanical Life
Operating Temp.

## PHYSICAL

| Case Material | P |
| :--- | :--- |
| Vacuum Port Options | .2 |
| Diaphragm Material | P |

## Contact Points

Electrical Connections

## Mounting

Weight

## ELECTRICAL

## Current Rating

Operating Voltage

Polycarbonate (optional: Lexan 141, Ryton, Ultem ${ }^{\oplus}$, Nory ${ }^{\left({ }^{\oplus}\right)}$
. 250 " diameter, $1 / 8^{\prime \prime}$ NPT, Quick Connect Fitting Port
Polyurethane / Teflon ${ }^{\circledR}$ (other material options available)
Silver (Gold available on special order)
Terminals - . $187^{\prime \prime} \mathrm{x} .020^{\prime \prime}$ tab-type for use with quick disconnects (ref. AMP \#2-520182-2 or equivalent) . 250 " available - contact us
\#2 Screws through eyelets
Less than 20 grams

Varies by option - see Adjustable Vacuum Set Point Options overleaf

125/250 VAC- see Adjustable Vacuum Set Point Options (overleaf)

## TRHMFLTA

ADJUSTABLE VACUUM SET POINT / PORT / ELECTRIC RATING OPTIONS

|  | 20161 | 20112 | 20623 |
| :---: | :---: | :---: | :---: |
| Description | 109S-3-8 | 109S-9-80 | 109S-81-330 |
| - In. Hg | 0.2205 to 0.5885 | 0.6613 to 5.878 | 5.951 to 24.25 |
| - In. $\mathrm{H}_{2} \mathrm{O}$ | 3 to 8 | 9 to 80 | 81 to 330 |
| - mbar | 7.5 to 20 | 22 to 199 | 202 to 822 |
| - psi | 0.1 to 0.30 | 0.30 to 2.90 | 2.9 to 11.9 |
| Port Style (see drawing below) | A | A | A |
| Electrical 125/250VAC Resisitive Load | 3A | 10A | 15A |
|  | 20901 | 20890 | 20897 |
| Description | 109S-NPT-3-8 | 109S-NPT-9-80 | 109S-NPT-81-330 |
| - In. Hg | 0.2205 to 0.5885 | 0.6613 to 5.878 | 5.951 to 24.25 |
| - In. $\mathrm{H}_{2} \mathrm{O}$ | 3 to 8 | 9 to 80 | 81 to 330 |
| - mbar | 7.5 to 20 | 22 to 199 | 202 to 822 |
| - psi | 0.10 to 0.30 | 0.30 to 2.90 | 2.9 to 11.9 |
| Port Style (see drawing below) | B | B | B |
| Electrical 125/250VAC Resisitive Load | 3A | 10A | 15A |
|  | 21472 | 21473 | 21474 |
| Description | 109S-0C-3-8 | 109S-0C-9-80 | 109S-0c-81-330 |
| - In. Hg | 0.2205 to 0.5885 | 0.6613 to 5.878 | 5.951 to 24.25 |
| - In. $\mathrm{H}_{2} \mathrm{O}$ | 3 to 8 | 9 to 80 | 81 to 330 |
| - mbar | 7.5 to 20 | 22 to 199 | 202 to 822 |
| - psi | 0.10 to 0.30 | 0.30 to 2.90 | 2.9 to 11.9 |
| Port Style (see drawing below) | c | C | C |
| Electrical 125/250VAC Resisitive Load | 3A | 10A | 15A |

SAMPLE SWITCH available by request - Call 1-800-643-3884



RoHS

## FEATURES／BENEFITS

－Dual Set Point
－Miniature size，lightweight，low cost
－Quick response time
－Dependable long life（20＋million cycles）
－Gold contact points

## SPECIFICATIONS

## MECHANICAL

Standard Set
Point Tolerance
Switch Type
Switching Medium
Mechanical Life

Maximum Operating

## Pressure

Operating Temp．

## PHYSICAL

| Case Material | Polycarbonate（other materials available） |
| :--- | :--- |
| Porting Options | Two $.200^{\prime \prime}$ diameter barbed ports（low／high）for use with <br> $1 / 8^{\prime \prime}-3 / 16^{\prime \prime}$ ID tubing |
| Diaphragm Material | Polyurethane／Teflon ${ }^{\oplus}$（0ther material options available） |
| Contact Points | Gold |
| Electrical Connections | Terminals $-.187 " x .020^{\prime \prime}$ tab－type，for use with <br> quick disconnects（ref．AMP $2-520182-2$ or equivalent） |

Mounting

## Weight

## ELECTRICAL

Current Rating
Operating Voltage
$\pm 20 \%$（Tighter tolerances available）
SPST normally open
Air，compatible fluids on＂High＂side
More than 20 million cycles
15psi：for units with polyurethane diaphragm
8psi：for units with Teflon® diaphragm
$+40^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}$（standard） $\mid-46^{\circ} \mathrm{F}$ to $+205^{\circ} \mathrm{F}$（contact us）
quick disconnects（ref．AMP 2－520182－2 or equivalent）
Eyeleted for \＃2 screws；
Less than 10 grams

Up to 40mA resistive
AC／DC－30V or less with resistive load； 120 VAC neon lamp load

## SET POINT OPTIONS（Choose Any Two）

|  | $\mathbf{4 . 0}$ | $\mathbf{6 . 0}$ | $\mathbf{8 . 0}$ | $\mathbf{1 0 . 0}$ | $\mathbf{1 2 . 0}$ | $\mathbf{1 4 . 0}$ | $\mathbf{1 6 . 0}$ | $\mathbf{1 8 . 0}$ | $\mathbf{2 0 . 0}$ | $\mathbf{2 5 . 0}$ | $\mathbf{3 0 . 0}$ | $\mathbf{3 5 . 0}$ | $\mathbf{4 0 . 0}$ | $\mathbf{4 5 . 0}$ | $\mathbf{5 0 . 0}$ |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| In． $\mathrm{H}_{2} \mathrm{O}$ | 4.0 | 6.0 | 8.0 | 10.0 | 12.0 | 14.0 | 16.0 | 18.0 | 20.0 | 25.0 | 30.0 | 35.0 | 40.0 | 45.0 | 50.0 |
| mbar | 9.96 | 14.94 | 19.92 | 24.90 | 29.88 | 34.86 | 39.84 | 44.82 | 49.80 | 62.25 | 74.70 | 87.15 | 99.60 | 112.05 | 124.50 |
| psi | 0.144 | 0.216 | 0.288 | 0.360 | 0.432 | 0.504 | 0.576 | 0.648 | 0.720 | 0.900 | 1.080 | 1.260 | 1.440 | 1.620 | 1.800 |



The rugged yet ultra-sensitive Goldtech ${ }^{\text {TM }}$ PS100 and PS160 series pressure switches feature a larger diameter diaphragm and incorporate a conventional snap action switch element.

This design assures reliable performance under harsh and adverse conditions, while remaining low in relative cost.

Sample switch available by request.

## FEATURES / BENEFITS

- Reliable performance under harsh / adverse conditions
- Larger diameter diaphragm / Conventional snap action
- Standard set point ranges from: $0.07{ }^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$ to $5.0^{\prime \prime} \mathrm{H}_{2} \mathrm{O}$
- Multi-barb port connections standard tubing: 0.250 in . and 0.375 in .
- Orifices, bleed holes and various mounting configurations available on all models
- Lightweight, low cost
- Rigorously tested - Exceeds UL-508 / UL-353 Pilot Duty requirements (Tested hundreds of thousands of cycles)
- Silver contact points
- Different sized electric terminations available for same unit


## IHFIIF[GY Goldtech SERIES

## SPECIFICATIONS

## MECHANICAL

Standard Tolerance
Switch Type
Switching Medium
Mechanical Life

Max Operating Pressure
Burst Pressure
Operating Temperature

## PHYSICAL

Case Material

Porting Options
Diaphragm Material
Contact Points
Electrical Connections

Mounting
(see brackets shown below)

Weight

## ELECTRICAL

Current / Voltage Rating

Rated Standards


Varies by set point — contact us
SPDT
Air; compatible fluids
Tested hundreds of thousands of cycles;
Exceeds UL-508 / UL-353 Pilot Duty requirements
PS160-0.5psi / PS100-1.0psi
3.5 psi

PS160-40 ${ }^{\circ} \mathrm{F}$ to $+185^{\circ} \mathrm{F} / \mathrm{PS} 100-13^{\circ} \mathrm{F}$ to +221 F

MOUNTING BRACKET STYLE MUST BE SELECTED (ONLY ONE IS REQUIRED)

(2) PORTS

TERMINALS (3)


Multi-barb 0.250 in. and 0.375 in. tubing ID (PS100) / 0.25 tubing ID. (PS160)
Post-Cured Silicon
Silver
Terminals - 0.250 in. $\times 0.30$ in. tab-type for use
with quick disconnects

PS100 Series: Vertical mount recommended
PS160 Series: Variable position vertical mounting brackets available.
Note: Always mount with diaphragm in vertical position unless otherwise specified

Less than 80 grams average (varies with snap switch / brackets)

5A 125/250 VAC Standard | 3A 125/250 AC | 1/10 HP 125/250 VAC .01A 125/250 VAC
(UL 1054, EN 61058) \| UL/VDE Approved MH29861
Related: UL 353, UL 508, BS EN 1854: 1997

RoHS

Accuracy - The limit of deviation from the set point of the switch. It is normally defined in either points per square inch or percentage of full scale.
Actuation Point - See Set Point.
Actuation Value - The difference between the set point and the reset point.
Adjustable Range - The range between the lowest or highest point, within which the switch can be set. It is normally expressed in PSI, inches of mercury or inches of water column.
Deadband - The difference between the increasing and decreasing readings when the switch is operated between set point and reset point.
Differential - The mechanical motion lost within the electrical switch element while it reverses itself. This is usually greater in high amperage switches than in low amperage switches.
Electrical Switching Element - Opens or closes an electrical circuit in response to movement from the pressure or vacuum sensing element. Single pole, double throw (SPDT) snap action switches are standard, may be used as single pole, single throw (SPST). NO/NC circuitry is selectable, but it must be specified at order time.

Hysteresis - The difference between the increasing and decreasing readings when the switch is operated between set point and reset point.
Normally Closed Switching Element - Current flows through the switch until it is broken by a pressure or vacuum change.
Normally Open Switching Element - No current flows through the switch until contact is made by a pressure or vacuum change.
Pressure, Absolute - A pressure scale based on PSIA "0" or a perfect vacuum.
Pressure, Ambient - The pressure immediately surrounding a pressure switch.
Pressure, Atmospheric - The pressure caused by the actual weight of the earth's atmosphere. At sea level atmospheric pressure equals 14.7 PSI, 30 inches or mercury or 408 inches or water, above absolute " 0 " (" 0 " PSIA).

Pressure, Barometric - Actual atmospheric pressure in a specific location and altitude. The standard is 29.22 inches of mercury at sea level at $70^{\circ}$.
Pressure, Differential - The difference between a reference pressure and a variable pressure.
Pressure, Gauge - Uses atmospheric pressure as a zero reference point so there is no compensation for changes in barometric pressure.
Pressure, Maximum System - System pressure including surges or spikes.
Pressure, Proof - The maximum pressure which can be applied to a pressure switch without causing irreparable damage. It is usually $150 \%$ of the pressure sensing element's rated maximum system pressure.

Pressure, System - Normal system pressure level not including surges or spikes.
Pressure Sensing Element - The portion of the pressure switch that moves with a change in system fluid pressure.
Pressure Switch - An instrument that converts a pressure change to an electrical function.
Repeatability - The ability of the switch to actuate repeatedly at the desired set point within sensor tolerance.
Reset Point - After the pressure has reached set point and operated the electrical switch, it must return to the reset point before the electrical switch returns to its original position.
Reset Point Range - The difference between the set point and the reset point. It is caused by the hysteresis of the pressure or vacuum sensing element and the differential of the electrical switch.

Response Time - The amount of time taken between a change in the pressure of the system and the change in the electrical signal.
Set Point - The exact point at which the electrical switching element functions. This is generally expressed in PSI, inches of mercury or inches of water column.
Set Point Range - The range within which the switch can be set from the lowest to the highest point, usually expressed in PSI, inches of mercury or inches of water column.
Switching Current, Maximum - The maximum amperage load that the electrical switch will carry.
Temperature, Ambient $-21^{\circ} \mathrm{C}$ or $70^{\circ} \mathrm{F}$. Also known as "room temperature."
Temperature, Shift - A change in switch set point due to changes in surrounding temperature.
Vacuum - Gauge pressure less than ambient pressure using ambient pressure as a reference.

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## Shock and Vibration: How the PSF100A Works

Normal state, no pressure applied: Both contacts of the double make/double break circuit configuration
 are open.

No pressure applied, subjected to shock or vibration: the contact arms move together in parallel; since at least one contact is
 always open, the circuit cannot close in error.

Pressure applied: Both contacts are closed completing the circuit.


Typical Hysteresis for reference only)


PSF103 and PSF109 switches typically have a reset point that is $50 \%$ to $75 \%$ of their set point.


## DESIGNFLEX™ SWITCHES A World Magnetics Company

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## SWITCH ACCESSORIES

We carry a variety of pressure switch product accessories. Our most popular are listed below. For more information about our full line of accessories, please contact us or visit our web site.

## MOUNTING CLIP Part\# 70012

The Mounting Clip can be used with models PSF100A, PSF101 or PSF102 Series switches. The universal clip also allows interchangeability with other products. Double-sided tape included.

## MOUNTING BRACKET Part\# 70018

The Mounting Bracket can be used with our PSF100A, PSF101, PSF102, PSF103, PSF109 or PS160 Series switches. The bracket also allows interchangeability with other products.

## TERMINAL CONNECTORS

Part\# 70000 Compatible with PSF100A, PSF101, PSF103, \& PSF109 Series. Amp part \#2-520182-2 or equivalent.

Part\# 70005 Compatible with PSF102 Series. Amp part \#8-640917-1 or equivalent.
 PSF109 or PS160 Series switches. The bracket also allows interchangeability with other products.


RIGHT-ANGLE MOUNTING BRACKET Part\# 70019
The Right-Angle Mounting Bracket can be used with our PSF100A, PSF101, PSF102, PSF103,

## PRECISION ADJUSTMENT TOOLS

Part\# 70015 Precision adjustment screwdriver for field adjustable DesignFlex ${ }^{\text {TM }}$ switches.
1/32 inch, Slotted blade, Instrument quality.
Part\# 70013 Precision Allen wrench for field adjustable DesignFlex ${ }^{\text {TM }}$ and Goldtech ${ }^{\text {TM }}$ switches. $^{\text {swin }}$



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Pressure, Vacuum \& Differential Switches

## Eco-Friendly Design / Application

DesignFlex ${ }^{\mathbb{M}}$ switch products save valuable energy by using electrical power only when activated by pressure, vacuum or differential pressure. Our eco-conscious switch designs are employed in a wide variety of alternative energy and environmentally friendly applications.

Alternative Energy: Hybrid vehicles, electric automobiles, fuel cells, batteries, on-demand systems, alternative fuel heaters, wood and corn pellet stoves, wind turbine and solar energy battery systems, sustainable energy products.

Environmentally Conscious: Ozone generators, air quality monitors, air and water filtration / purification, no-flush waste systems, energy conserving products.

